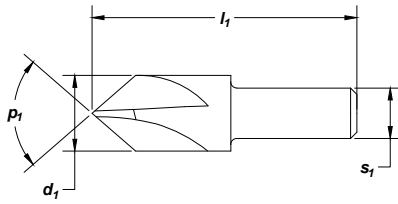


4 Flute Center Reamer / Countersink

Style: **610**



Surface Treatment



tool diameter d_1 (in)		shank diameter s_1 (in)	overall length l_1 (in)	p_1 order number - 610			
fraction	decimal			60° angle	82° angle	90° angle	100° angle
1/4	.2500	.188	1.500	C46198	C46199	C46200	C46201
3/8	.3750	.250	1.750	C46204	C46205	C46206	C46207
1/2	.5000	.375	2.000	C46210	C46211	C46212	C46213
5/8	.6250	.375	2.250	C46216	C46217	C46218	C46219
3/4	.7500	.500	2.625	C46222	C46223	C46224	C46225

4 Flute Center Reamer / Countersink

SET

Style: **610**

no. of pieces	angle	size range	order number
5	82°	1/4" - 3/4" x 1/8"	610 C00969



Drift Drill

Style: **105**

fits morse taper socket or sleeve	order number
#1	C53665
#2	C53666
#3	C53667
#4	C53668

Surface Treatment



Using Drill Drifts

- Used to remove taper shank drills and tapered sockets from the spindle or from holders.